Revision ID:	D3948-041 Plate, Anchor	(8		Accept	*N900	<u>040</u>	100	<b>)*</b> s	Setup Star Stop	IV	S1* S2*
Start Date: Required Date: Reference:	11/21/13 11/21/13	Start Qty: 300 Req'd Qty: 300	*3* *3*		Cust Item l Customer:						
Approvals:	Process Plan	n: MUJ	Date: 13-11-75	Tooling:	D	ate:	_	F	Run Stai	<sup>t</sup> *N	R1*
	QC:		Date:	SPC (Y/N):		ate:			Sto	<sup>р</sup> *N	R2*
Sequence ID/ Vork Center II		Operation Description	1 44	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp.
Draw Nbr	Revi	sion Nbr								***************************************	· · · · · · ·
D3948	В										
100				0.00							
*100* Waterjet FLOW CNC Waterje	et	<b>Memo</b> I-Cut as pe	er Dwg D3948-1	0.00				26			JmB
061.063		Dwg Rev:_ Prog Rev:_									
		2-Deburr is									
10		QC2- Inspect parts off	machine EAI/EAIR	0.00							
*11 <b>0</b> *		QC2- mspect parts on i	machine PAUPAID	0.00				0.			┱ -
QC		Memo		0.00				26	<u> </u>		JM13

DQA:			Date:										TRAGE
QA Closed:			Date:			WORK ORDER NON-	-CC	ONFO	RMANCE / UPDATE	W	ork Order up	date only	AEROSPACE
Q/\ Closcu.			Dute.			DISPOSITION	7		404		•	• • • • • • • • • • • • • • • • • • • •	
Work Orde	Closed: Date:  Part No.  NCR No.  Root Cause Date Step Qt gn //Data p/Tooling dling/Pre erial rator et/Setup cess plier ning sport pproved  Landing Gear Bending Centre Not Concentric					DISPOSITION			AGAI	MS1 DE	PARTMENT,	PRUCESS	
						Rework			Skid-tube Crosst			Water Jet	Engineering
Part N	۱o. <sub>-</sub>					Scrap			Machining Small		-1	d. Eng. Coor.	Quality
NCD N	No.					Use-as-is Suspected Unapproved		Thern	noforming Finis Large Fab Compo		Rec/Stor 	e/Packaging Supplier	Other
NCN	٠٠					Suspected Oliappioved	J		compe	)3ite	j	Jupplier	ا لــا
Root					Desci	ription of work order update		nitial	Action		Sign &		
Cause	┙	Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Design			ļ						1		1		
Doc/Data												<u>!</u>	
Equip/Tooling	Ш					l							
Handling/Pre	Щ			<u> </u>									
Material	Ш												
Operator	Ш						ľ		1				
Offset/Setup				j									
Process	Ш						١						
Supplier								•					
Training													
Transport							Ì						
Unapproved													
							FA	ULT CA	TEGORY				
Landi	ng G	Sear			_	General					-		<b></b>
	Ш	Bending				Bend		Folio/F	Program		Outside Dim	ensions	Pressure/Forced
	Ш	Centre No	ot Concer	ntric		BOM/Route		Grain		<u> </u>	Over/Under	tolerance	Set-up
	Ш	Cracks				Broken/Damage/Defect	L	Hardwa	are	<u> </u>	Part Incorre	:i	Temperature/Cure
	$oxed{oxed}$	Crimp/Kir	nk/Ripple	/Wave		Burrs		Inspect	tion Incomplete/Unqualified	<u> </u>	Part Lost/Mi	ssing	Weld
		Cuffs				Contamination		4	tions Incomplete/Unclear		Part Moved		Wrong Stock Pulled
		Crushing				Countersink		Misali	gned/off center		Positioned V	Vrong	<b>_</b>
		Heat Trea	at			Cut Too Short		Mislab	eled		Power Loss/	Surge	Other
		Inspectio	n Strip in	Tube		Drawing		Misrea	d				
		Marks/Ch	natter			Drill Holes		Off-set					
	Marks/Chatter Turning Sequence			Finish		Out of	Calibration						
	Date Step Of On Oata    Tooling			эe		Fit/Function		Out of	Sequence				

Work Orde November-21-13				*109	375*			Page 2
Item ID: Revision ID: Item Name:	D3948-041 Plate, Anchor			Accept	*N90004	IN1NN*	Setup Sta	וכימו
Start Date: Required Date: Reference:	11/21/13 11/21/13	Start Qty: 3.00 Req'd Qty: 3.00	*3* *3*		Cust Item ID: Customer:			
Approvals:		n:	Date:	Tooling: SPC (Y/N):	Date:		Run Sta	"NRT"
Sequence ID/ Work Center II 120 *120* QC Quality Control	<b>D</b>	Operation Description QC8- Inspect parts - second Memo	and check	Set Up/ Run Hours 0.00 DAS 27 0.00 9-89	Tool ID To	ol# Plan Accep Code Qty	Reject Qty	Reject Insp. Number Stamp
*130 *130* Small Fab Small Fab		Memo 1- countersin 2- deburr if	nk holes as per dwg necessary	0.00 0.00		26		13/12/04
140 *140* QC' Quality Control		QC5- Inspect part compl	eteness to step on W/O	0.00 DAS 27 0.00 9-89	,oY	2C 7500	<u> </u>	<u>.                                    </u>

DQA:			Date:										TRACT
						WORK ORDER NON-	·CC	ONFO	RMANCE / U				AEROSPACE
QA Closed:			Date:							<b>V</b>	ork Order up	odate only	
Work Orde	er:					DISPOSITION				AGAINST D	EPARTMENT,	/PROCESS	
	-					Rework			Skid-tube	Crosstube	7	Water Jet	Engineering
Part N	lo.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality
:	-		· · · · · · · · · · · · · · · · · ·			Use-as-is		Thern	noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR I	۱o. <sub>-</sub>	<del></del>				Suspected Unapproved			Large Fab	Composite		Supplier	
Root		-			Desci	ription of work order update	ı	nitial	Ac	tion	Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
Design													
Doc/Data													
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Handling/Pre													
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Operator	Щ												
Offset/Setup													
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Supplier													
Training	$\vdash$												
Transport Unapproved		ı			<u> </u>								
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Landi	ng G	iear				General							
		Bending				Bend		Folio/F	Program	Γ	Outside Dim	ensions	Pressure/Forced
	П	Centre No	ot Concer	ntric		BOM/Route		Grain	J	T T	Over/Under	tolerance	Set-up
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorre	ci -	Temperature/Cure
		Crimp/Kir	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/U	nqualified	Part Lost/Mi	issing	Weld
		Cuffs				Contamination		Instruc	tions Incomplete/	Unclear	Part Moved		Wrong Stock Pulled
		Crushing				Countersink		Misali	gned/off center		Positioned V	Vrong	
		Heat Trea	at			Cut Too Short		Mislabe	eled	·	Power Loss/	'Surge	Other
		Inspection	n Strip in	Tube		Drawing		Misrea	d				
}		Marks/Ch	atter			Drill Holes		Off-set					
		Turning S	equence			Finish		Out of	Calibration				
		Wave/Tw	ist in Tub	e		Fit/Function		Out of	Sequence				

Work Orde November-21-1				*109	375*						Page 3	<b>,</b>
Item ID: Revision ID: Item Name:	D3948-041 Plate, Anchor			Accept	*N9000	1401	100	)* s	etup Start Stop	14.	S1* S2*	
Start Date: Required Date: Reference:	11/21/13	Start Qty: 3.00 Req'd Qty: 3.00	*3* *3*		Cust Item ID: Customer:	:						
Approvals:	QC:		Date:	Tooling: _ SPC (Y/N):	Date			R	un Start Stop		₹1* ₹2*	
Sequence ID/ Work Center II  150  *150*  HandFinish  Hand Finishing	D	Operation Description Chemical Conversion Coa Memo	at per QSI005 4.1	Set Up/ Run Hours 0.00	Tool ID	Tool# ]	Plan Code	Accept Qty 2-6	Reject Qty	Reject Number	Insp. Stamp	
*160 *160* QC Quality Control		QC3- Inspect Part Finish  Memo		0.00 DAS 0.00 27 9-89	4			26 Wh				9
170 *170* Packaging Packaging		Pick Kit <b>Memo</b>		0.00			•	26			13/12/	los los

DQA:			Date:										TQ AC
						<b>WORK ORDER NON-</b>	-CC	ONFO	RMANCE / UPDATE				AEROSPACE
QA Closed:			Date:							W	ork Order up	odate only	
Work Orde	er:					DISPOSITION			AGAINS	ST DE	PARTMENT	/PROCESS	
	•				_	Rework			Skid-tube Crosstuk	ре	]	Water Jet	Engineering
Part N	lo.					Scrap			Machining Small Fa	ab 🗌	Pro	d. Eng. Coor.	Quality
						Use-as-is		Therr	noforming Finishir	- ⊢	Rec/Stor	re/Packaging	Other
NCR N	10.	·				Suspected Unapproved			Large Fab Composi	te	]	Supplier	
Root					Desci	ription of work order update		nitial	Action		Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
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Supplier													
Training Transport													
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опаррточеи				L	L		FA	ULT CA	TEGORY				
Landi	ng G	Gear				General							
		Bending			Г	Bend	Г	Folio/F	Program	Г	Outside Dim	ensions	Pressure/Forced
		Centre No	ot Concen	ntric		BOM/Route		Grain	·		Over/Under	tolerance	Set-up
		Cracks				Broken/Damage/Defect	Г	Hardwa	are		Part Incorred	ci –	Temperature/Cure
		Crimp/Kir	nk/Ripple,	/Wave		Burrs		Inspect	ion Incomplete/Unqualified		Part Lost/Mi	ssing	Weld
		Cuffs				Contamination		Instruc	tions Incomplete/Unclear		Part Moved		Wrong Stock Pulled
		Crushing				Countersink		Misali	gned/off center		Positioned V	Vrong	
		Heat Trea	it			Cut Too Short		Mislab	eled		Power Loss/	Surge	Other
		Inspection	n Strip in	Tube		Drawing		Misrea	d				
		Marks/Ch	atter			Drill Holes		Off-set					
		Turning S	equence			Finish		4	Calibration				
		Wave/Tw	ist in Tub	e		Fit/Function	1	Out of	Sequence				

Work Ord November-21-1.				*109	375*				Page 4	
Item ID: Revision ID: Item Name: Start Date:	D3948-041  Plate, Anchor 11/21/13		*0*	Accept	*N900040	1100*	Setup S	start Stop	*NS1* *NS2*	
Required Date: Reference:		Start Qty: 3.00 Req'd Qty: 3.00	*3* *3*		Cust Item ID: Customer:					
Approvals:	Process Pla	nn:	Date:	_ 9	Date:			Start Stop	*NR1* *NR2*	
Sequence ID/ Work Center I 180 *180* Small Fab Small Fab	D	Operation Description  Memo INSTALL N	IUT PLATES AS PER DW	Set Up/ Run Hours 0.00 0.00	Tool ID Tool #	Plan Acce Code Qty	Qty		eject Insp. umber Stamp	DAS /36 9-89
*190 *190* QC Quality Control		QC5- Inspect part compl	leteness to step on W/O	0.00 DAS 27 9-89	ls	≫				
200 *200* Packaging Packaging		Identify as per dwg & St  Memo	ock Location:	0.00			26	_/3	12/5	DAS 32 -89

DQA:			Date:										
						WORK ORDER NON	-CC	ONFO	RMANCE / UPDATE			_	AEROSPACE
QA Closed:			Date:							w	ork Order up	date only	
Work Orde	er:					DISPOSITION			AGAIN	ST DE	PARTMENT	PROCESS	
	-					Rework	1		Skid-tube Crosstul	be	]	Water Jet	Engineering
Part N	۱o.					Scrap			Machining Small F	<del>-</del>	Pro	d. Eng. Coor.	Quality
	•			ж.		Use-as-is	1	Thern	noforming Finishi	ng	Rec/Stor	e/Packaging	Other
NCR I	No.					Suspected Unapproved	]		Large Fab Composi	ite	]	Supplier	
Root					Desci	ription of work order update		nitial	Action		Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
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Equip/Tooling													
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Material	Ш		į										
Operator	Щ								{ 				
Offset/Setup			1				l						
Process	Ш												
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Unapproved	1		L	L			FAI	III T CA	I TEGORY				
Landi	na (	2025				General	FA	OLI CA	IEGONI				
Lanui		Bending				Bend	Г	]Eolio/s	Program		Outside Dim	ensions [	Pressure/Forced
		Centre No	nt Concer	ntric	$\vdash$	BOM/Route	$\vdash$	Grain	Togram	H	Over/Under	<b>⊢</b>	Set-up
		Cracks	or concer	iti ic		Broken/Damage/Defect		Hardwa	are	-	Part Incorre		Temperature/Cure
	$\vdash$	Crimp/Kir	nk/Ripple	/Wave	<del>                                  </del>	Burrs	$\vdash$	4	ion Incomplete/Unqualified		Part Lost/Mi	<del>-</del>	Weld
	$\vdash$	Cuffs	,ppic	,	$\vdash$	Contamination	$\vdash$	4	tions Incomplete/Unclear		Part Moved		Wrong Stock Pulled
		Crushing			-	Countersink		4	gned/off center		Positioned V	∟ Vrong	
	Г	Heat Trea	nt			Cut Too Short		Mislab			Power Loss/	_	Other
		Inspectio		Tube		Drawing		Misrea		_	<b>-</b>	- L	
		Marks/Ch	•			Drill Holes		Off-set			-		
		Turning S				Finish		Out of	Calibration				
		Wave/Tw				Fit/Function		Out of	Sequence				

•	2				
1	Wo	rk	Order	ID	109375

Quality Control

\*109375\*

Page 5

November-21-13 2:13:51 PM Accept \*N900040100\* Item ID: D3948-041 Setup Start **Revision ID:** Stop Plate, Anchor Item Name: **Start Date:** 11/21/13 Start Qty: 3.00 **Cust Item ID:** Required Date: 11/21/13 Req'd Qty: 3.00 **Customer:** Reference: Run Process Plan: Approvals: Date: Tooling: Date: Stop Date: SPC (Y/N): QC: Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Work Center ID Description Code Qty Qty **Run Hours** Number Stamp 210 QC21- Final Inspection - Work Order Release 0.00 \*910\* 0.00 Memo

DQA:	rk Order:  Part No.  NCR No.  Tooling   Ing/Pre   Ingred   Ingred												TRACC
QA Closed:	Order:  Order:  Order:  Order:  Ot See Date Step  Order:  Ot See Date Step  Order:  Ot See Date Step  Order:  Order:  Ot See Date Step  Order:  Order:  Ot See Date Step  Order:  Orde					WORK ORDER NON-	-CC	ONFO	RMANCE / UPDATE	W	ork Order up	odate only	AEROSPACE
Qr Closeu.			- Date.			DISPOSITION			4.0418		····································	<u> </u>	1
Work Orde	er: ˌ					DISPOSITION			AGAII	451 DE	PARTMENT,	PROCESS	
Part N	Order:  Part No.  NCR No.  Date Step Qt  a Dooling Gear  rt Doved Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Way Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter					Rework Scrap			Skid-tube Crosstu Machining Small I	Fab	-1	Water Jet d. Eng. Coor.	Engineering Quality
NCR I	Date:  Order:  Part No.  NCR No.  Ot use Date Step Qto  ta Cooling Gear  Setup Groved Gentre Not Concentric Cracks Crimp/Kink/Ripple/Wav Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence					Use-as-is Suspected Unapproved		Therr	noforming Finish Large Fab Compos		Rec/Stor	e/Packaging Supplier	Other
Root					Desci	ription of work order update		nitial	Action		Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Design							İ						
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Equip/Tooling													
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	•						FA	ULT CA	TEGORY				
Landi					_	General		,		_	7		<b>-</b> 1
	<u> </u>					Bend	_	Folio/	Program		Outside Dim	ensions	Pressure/Forced
		Centre No	t Concer	ntric	· L	BOM/Route	<u></u>	Grain			Over/Under	<b> </b>	Set-up
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorred	i	Temperature/Cure
	L	Crimp/Kir	ık/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Unqualified		Part Lost/Mi	ssing	Weld
	L	Cuffs				Contamination		Instruc	tions Incomplete/Unclear		Part Moved		Wrong Stock Pulled
	<u> </u>	Crushing				Countersink		Misali	gned/off center		Positioned V	Vrong	<del>-</del>
i		Heat Trea	t			Cut Too Short		Mislab	eled		Power Loss/	Surge	Other
		Inspection	n St <u>r</u> ip in	Tube		Drawing		Misrea	d				
		Marks/Ch	atter			Drill Holes		Off-set					
	<del>}      </del>			Finish		Out of	Calibration						
	Data p/Tooling p/Tooling dling/Pre erial rator et/Setup ess plier ning sport pproved  Landing Gear  Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wav Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence			е		Fit/Function		Out of	Sequence				

Page 1

Work Order ID:

109375

Parent Item:

D3948-041

Parent Item Name:

Plate, Anchor

**Start Date:** 11/21/13

Required Date: 11/21/13

Start Qty: 3.00

Required Qty: 3.00

	Comments:	IPP RevA: New iss	ue DD verified by	y:EC							
A COLUMN TO SERVICE AND ADDRESS OF THE PARTY	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty
	M6061T6S.063		Durchased	No		N- 4	100	sf	776.9565	0.1085	Ý

Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measu		Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063 6061-T6 .063 Sheet		Purchased	No			100	sf	776.9565	0.1085	Xa		Jm	<u> 13-1</u> 2-3
				Location		Loc Oty		Loc Code					
				MAT021		776.9565							
				1	23135	120.2625							
ž.				1	24003	72.113							
					1124446	94							
•					1126075	89.242			17-	- 6 (			, e <sup>ser</sup>
					1127006	152.99			19-X	. <del>200</del>		:	DAS
MS21059L3 Nut Plate		Purchased	No	N	1127420	248.349 170	Each	99.0000	2	6	13/1	2/09	36 9-89
1				Location		Loc Oty		Loc Code			1		
				ST316		99							
				1	24291	7							
					25535	3				·/-			
		÷			1126275	41				4			_
\$ y - 1 t				n	1127304	48			4	<u>8</u>		[ /	<u> </u>
MS20226AD3-3		Purchased	No			170	Each	3,811.0000	4	12	13/	12/0	DAS 36 9-89
				<b>Location</b>		Loc Oty		Loc Code			/	,	9,09
			•	ST316		699							
				1	19109	282							
				1	9099	417							
				ST334		3112			<u> </u>				
					21011	29	-						

				C -=
Location		Loc Qty	Loc Code	
ST316	,	699		
	119109	282		
	19099	417		
ST334		3112	*	
*	121011	29		
	122814	120		····· <del>7-3/4 ·</del> - · ·
	123352	2963	•	104

DQA:			Date:										
						WORK ORDER NON-	-CC	ONFO	RMANCE / UPDA	ATE			AEROSPACE
QA Closed:			Date:							Wo	ork Order up	date only	
Work Orde	er:					DISPOSITION			Д	AGAINST DE	PARTMENT/	PROCESS	
I	•					Rework			Skid-tube Cr	rosstube		Water Jet	Engineering
Part I	lo.					Scrap			Machining Si	mall Fab	Prod	d. Eng. Coor.	Quality
				·		Use-as-is		Therr	noforming F	Finishing	Rec/Stor	e/Packaging	Other
NCR I	۱o. ِ				<del></del>	Suspected Unapproved			Large Fab Co	omposite		Supplier	
Root					Desci	ription of work order update	ı	Initial	Action		Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descriptio	on	Date	Verification	QC Inspector
Design						·			<u>-</u>				
Doc/Data													
Equip/Tooling													
Handling/Pre								*					
Material													1
Operator													
Offset/Setup													
Process												•	
Supplier													
Training													
Transport				:									
Unapproved		<u> </u>					FΔ	III T CA	TEGORY		<u> </u>		
Landi	ng (	Gear				General		<del>OLI OA</del>	120011				
		Bending				Bend		Teolio/F	Program		Outside Dime	ensions	Pressure/Forced
		Centre No	ot Concer	ntric		BOM/Route	<u> </u>	Grain			Over/Under	<del></del>	Set-up
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorrect		Temperature/Cure
			Burrs	H	1	ion Incomplete/Unqual	lified	Part Lost/Mi	ssing	Weld			
	Cuffs		Contamination	Г	1	tions Incomplete/Uncle	_	Part Moved		Wrong Stock Pulled			
	$\overline{}$	Crushing				Countersink		4	gned/off center	<del></del>	Positioned W	/rong	
		Heat Trea	nt			Cut Too Short		Mislab	-		Power Loss/S	Surge	Other
		Inspection	n Strip in	Tube		Drawing		Misrea	d				
		Marks/Ch	atter			Drill Holes		Off-set					
		Turning S	equence			Finish		Out of	Calibration				
	Wave/Twist in Tube		Fit/Function		Out of	Sequence							

DART AEROSPACE LTD	Work Order:	109375
Description: Plate	Part Number:	D3948-1
Inspection Dwg: D3948 Rev: B		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype	X	First Article	Prototype
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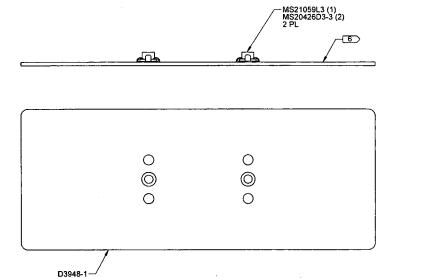
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	0.098	_		V	Jkmo:
Ø0.250	+0.005/-0.001	0.251			ν	
0.344	+/-0.010	0.346	_		·	
0.688	+/-0.010	0 690	_		V	
1.25	+/-0.030	1.255			V	
2.50	+/-0.030	2.505	_		V	
2.250	+/-0.010	2.252				,
1.750	+/-0.010	1.754"	-		V	
6.25	+/-0.030	6.257			V	
0.063	+/-0.010	0.063	-		✓	
				,		
				<u></u>		
			DAS			

		D710		
Measured by: 1m	Audited by:	27	Prototype Approval:	N/A
Date: (3-12-3	Date:	13/12/04	Date:	N/A

Rev	Date	Change		Revise		Approved
Α	09.07.29	New Issue	P/O D3948-041	KJ		
					1	

PARTS LIST

ITEM	-041	P/N	DESCRIPTION
1	X	D3948-041	PLATE, ANCHOR
2	1	D3948-1	PLATE
3	2	MS21059L3	NUTPLATE (OR MS21059-3)
4	4	MS20426AD3-3	RIVET



D3948-041 PLATE, ANCHOR

NOTES:
1) MATERIAL: NIA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NONE
6) IDENTIFICATION: IDENTIFY WITH DART PIN "D3948-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0,10 lbs

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109375MLJ 13-11-ZS DELEASED

В	-3F NOV 0.040 (Z	N MADE FROM N A8-3, A8-5).	СР	09.06.08			
Α	NEWIS	SUE		CP	09.05.13		
REV.			DESCRIPTION	BY	DATE		
DESIG	Ν	971	DART AEROSPACE LTD				
DRAW	N	m	HAWKESBURY, ONTARIO, CANADA				
CHEC	ŒD	B	DRAWING NO.		REV. B		
MFG. A	PPR.	9/1	D3948		SHEET 1 OF 5		
APPRO	APPROVED AG		TITLE		SCALE		
DE APPR.		-#	TPLATE, ANCHOR		NTS		
DATE 09.06.08			COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PROVITE AND COMPREHITUL AND IS SUMPLED ON THE CHREEK CONDITION THAT IT IS NOT TO BE USED FOR ANY FURFINESS OF COURCE DUE COMMERCE TOTO ANY FURFINESS OF COMPANY FOR PROPERTY TO THE PERSON WITHOUT WHITE PERSONS OF THE PROPERTY TO				

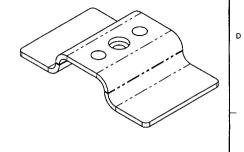
2

PARTS LIST

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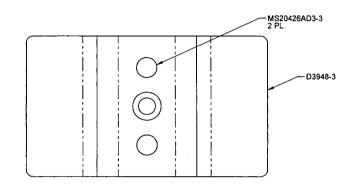
D

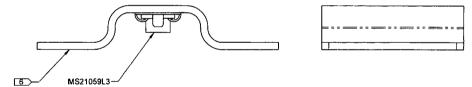
ITEM	QTY -043	P/N	DESCRIPTION
1	X	D3948-043	PLATE, ANCHOR
2	1	D3948-3	PLATE
3	1	MS21059L3	NUTPLATE (OR MS21059-3)
4	2	MS20426AD3-3	RIVET



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## D3948-043 PLATE, ANCHOR

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NONE
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3948-043" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.06 lbs

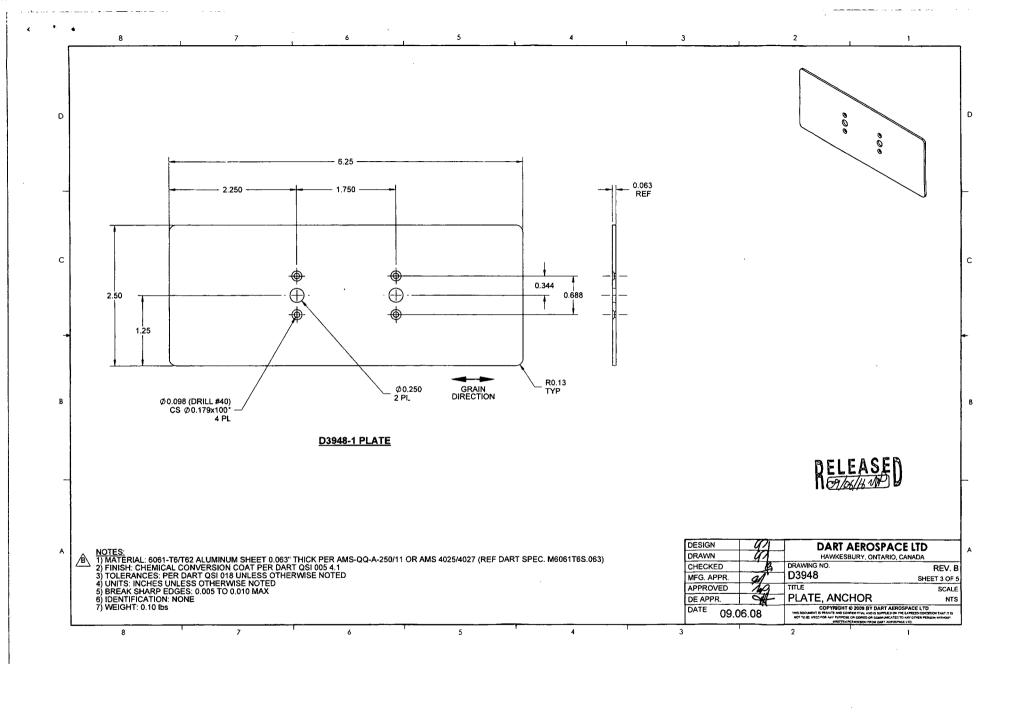
8

DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. B D3948 MFG. APPR. SHEET 2 OF 5 TITLE APPROVED SCALE PLATE, ANCHOR DE APPR. NTS COPYRIGHT O 2009 BY DART AEROSPACE LTD
HIS DOCUMENT O PRINTS AND CONTRIBUTION ON THE SUMPLES CONCERN
HIS TO BE USED FOR ANY INSPECTS ON COMMISSIONAL TO NAME OF THE PRINTS ON COMMISSIONAL TO NAME OF THE PRINTS ON COMMISSIONAL TO NAME OF THE PRINTS ON THE DATE 09.06.08

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CS Ø0.179x100° 2 PL ÐΪ Ø0.098 REF B 0.39 R0.125 TYP **D3948-3 PLATE** NOTES:
1) MATERIAL: MAKE FROM D3948-3F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NONE
6) IDENTIFICATION: NONE
7) WEIGHT: 0.06 lbs DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. CHECKED REV. B D3948 MFG. APPR. 41 SHEET 4 OF 5 TITLE APPROVED SCALE PLATE, ANCHOR

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MICROSON AND THE COPYRIGHT O 2009 BY COMMISSION AND THE COPYRIGHT O 2009 BY COMMISSION AND THE COPYRIGHT OF THE COPYRIGHT DE APPR. NTS DATE 09.06.08 8 5

Ø0.098 2 PL 0.881 REF Ø0.250 0.623 REF BEND LINES, R0.06 -0.344 0.688 1.25 0.63 GRAIN DIRECTION B 0.063 REF **D3948-3F PLATE** 

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DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. B D3948 MFG. APPR. SHEET 5 OF 5 TITLE APPROVED SCALE PLATE, ANCHOR DE APPR. NTS COPYRIGHT © 2009 BY DART AEROSPACE LTD
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NOTES:
1) MATERIAL: AISI 304 SS SHEET 0.063" THICK (REF DART SPEC. M304S.063)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.06 lbs

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